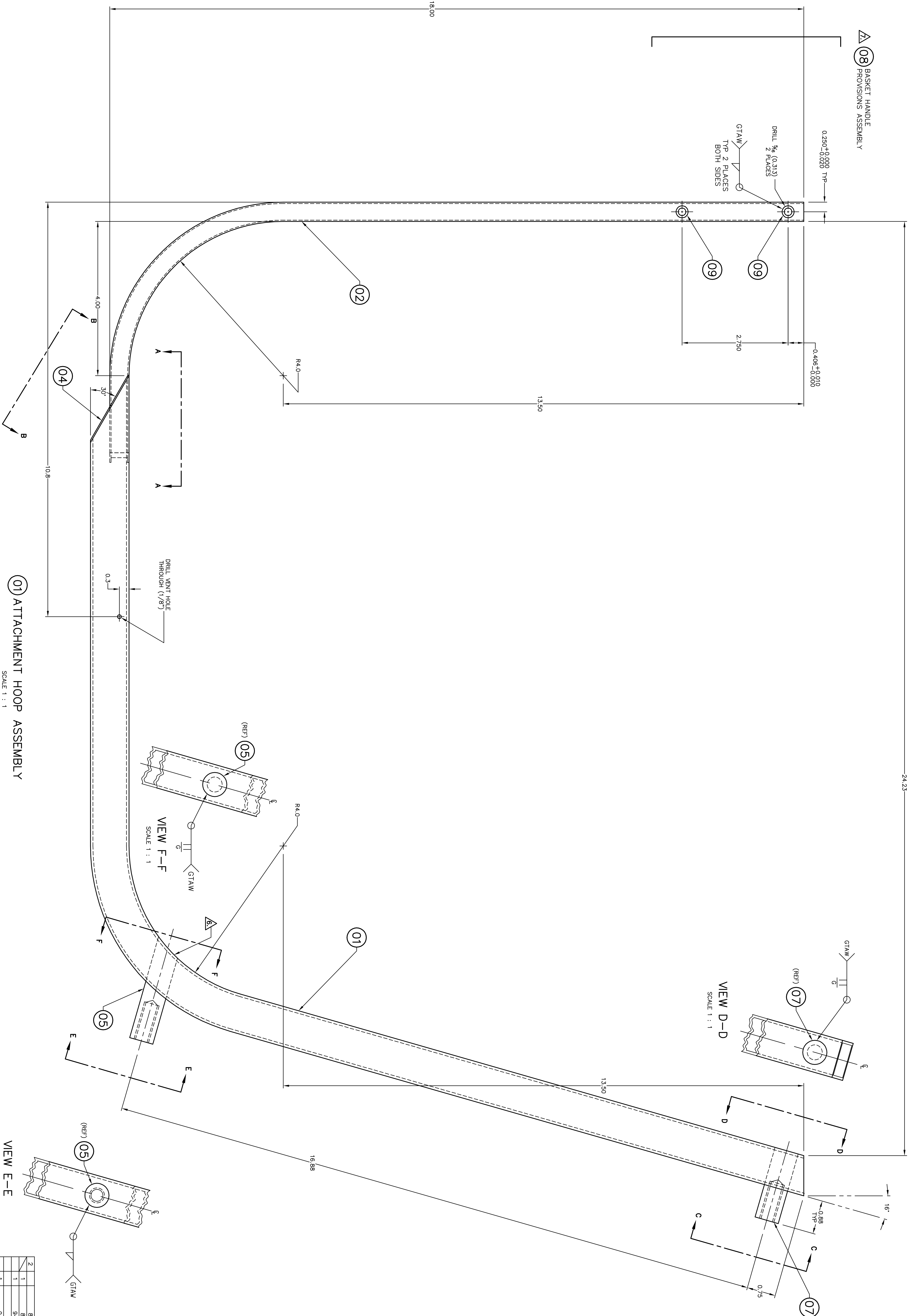
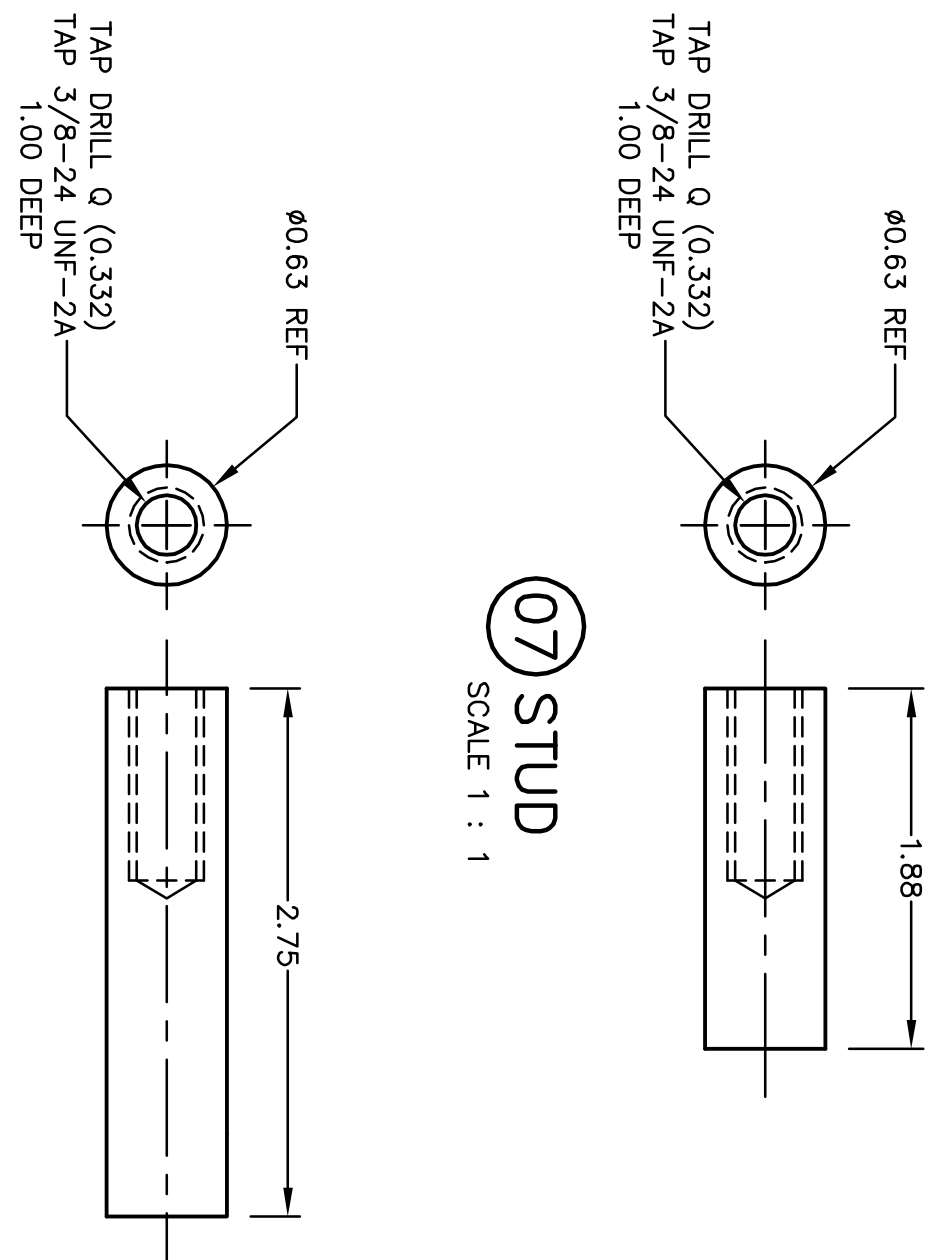


08 BASKET HANDLE PROVISIONS ASSEMBLY



07 STUD

SCALE 1 : 1



NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. (REMOVED)
3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AWS2885C. WELDING ROD SHALL CONFORM TO AWS E70S-2 OR EQUIVALENT.
4. MILL SLOT INTO 1" TUBE AS SHOWN, CONTOR END OF 1/2" TUBE TO MINIMIZE GAP BETWEEN 1" TUBE AND ITEM 1/2" TUBE.
5. ADJUST SLOT OF CAP (78423-04) TO FIT AS REQUIRED.
6. CUT AWAY PORTION OF STUD (94023-05) FLUSH TO INSIDE SURFACE OF 1" TUBE AS SHOWN.
7. BASKET HANDLE PROVISIONS ARE INSTALLED IN ACCORDANCE WITH AERO DESIGN DRAWING 84282. DIMENSIONS AND PARTS SHOWN ARE FOR REFERENCE ONLY.

QTY	QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
2	1	84272-01	05	RISING			
1	1	84282-01	08	BASKET HANDLE PROVISIONS ASSEMBLY	MILD STEEL	ASTM 1010/1020	#0.63 ROD
1	1	94023-07	07	STUD	MILD STEEL	ASTM 1010/1020	#0.63 ROD
1	1	84282-05	08	STUD	MILD STEEL	ASTM 1010/1020	#0.63 ROD
1	1	78423-04	04	CAP	4130 STEEL COND. N	MIL-T-6736	0.5 X 0.035 SQR TUBE
A/N	02	TUBE 1/2IN	02	TUBE 1/2IN	4130 STEEL COND. N	MIL-T-6736	1 X 0.065 SQR TUBE
07	01	94023-01	01	ATTACHMENT HOOP ASSEMBLY			
07	01						

LIST OF MATERIALS

APPROVALS	DATE	APPROVALS	DATE
DESIGNER: R. RATHWELL	05 AUG 11	CHECKER: E. BURGIN	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS ±0.010 ANGLES ±1/2° XXX ±0.03 XX ±0.1		EUROCOPTER AS350 & AS355 SERIES QUICK RELEASE CARGO BASKET ATTACHMENT HOOP ASSEMBLY	
SHEET 1 OF 1	A0	94023	1

AERO DESIGN LTD.

9888A, MALASPINA ROAD  
DOWRIE, BRISTOL, BC, CANADA, V8A 6G3  
TEL: 250-735-5555  
WWW.AERODESIGN.COM